

**ALPHA WIRE COMPANY**  
**CUSTOMER PRODUCT SPECIFICATION**

**Part Number: 65004**  
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**Issue: 7**  
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**A. Construction**

**Diameters**

- 1) Component 1 4 X 1 COND  
 a) Conductor 20 (10/30) AWG BC  
 b) Insulation 0.022" Wall, Nom. PVC 0.081  
 (1) Print NUMBER ONLY UNDERLINED - ALTERNATE INVERTED  
REPEAT AT 1 INCH SPACING(CTR. TO CTR.)  
 (2) Color(s)

Cond	Color	Cond	Color	Cond	Color
1	BLACK #1	3	BLACK #3		
2	BLACK #2	4	YELLOW/GREEN		

- 2) Cable Assembly 4 Components Cabled  
 a) Twists: 5.3 Twists/foot (min)  
 3) Jacket 0.035" Wall, Nom.,PVC, Oil Resistant 0.272+/- 0.016  
 a) Color(s) GRAY  
 b) Jacket Separator Tissue Tape, 25% Overlap, Min.  
 c) Print ALPHA WIRE-\* P/N 65004 4C 20 AWG  
 XTRAGUARD FLEXIBLE CONTROL CABLE XTREME  
 PERFORMANCE FOR XTREME ENVIRONMENTS - RU AWM 2587  
 --- LLXXXXXX CSA AWM IA/B IIA/B FT1 90C 600V  
 CE ROHS <SEQ FOOTAGE>  
 \* = Factory Code

*[Note: Product may have c(UL) or CSA markings depending upon plant of manufacture.]*

**B. Industry Approvals**

- 1) UL AWM/STYLE2587 90°C / 600V  
 2) CSA International AWM-I-A/B-II-A/B 90°C / 600V  
 FT1  
 3) Other VDE 0472, Section 803 Oil Test  
 4) EU Directive 2002/95/EC(RoHS):  
 All materials used in the manufacture of this part are in compliance with EU Directive 2002/95/EU regarding the restriction of use of certain hazardous substances in electrical and electronic equipment. Consult Alpha Wire's web site for compliance Date of Manufacture.  
 5) California Proposition 65: The outer surface materials used in the manufacture of this part meet the requirements of California Proposition 65.  
 6) CE: LVD 73/23/EEC Amendment 93/68/EEC

**C. Physical & Mechanical Properties**

- 1) Temperature Range -40 to 90°C(static), -5 to 90°C (dynamic)  
 2) Bend Radius 5X Cable Diameter(static), 5X Cable Diameter(dynamic)  
 3) Pull Tension 31 Lbs, Maximum

**D. Electrical Properties**

- (For Engineering purposes only)  
 1) Voltage Rating 600 V<sub>RMS</sub>  
 2) Capacitance 27 pf/ft @1 kHz, Nominal Conductor to Conductor  
 3) Inductance 0.21 µH/ft, Nominal  
 4) Conductor DCR 10.7 Ω/1000ft @20°C, Nominal

**E. Other**

- 1) Packaging  
 a) 1000 FT  
 b) 500 FT  
 c) 100 FT

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